# **COPING CENTER**

KF-1

Window & door manufacturers

Furniture & kitchen producers



# ANOTHER STEGHERR INNOVATION IN THE PROCESSING OF SASH BARS

The KF-1 is the all-round machine for coping, cut-ting to length, drilling and dowel driving with pneumatic clamping and fully automatic working cycles on the stationary workpiece.

The main characteristic of this machine are the two high-speed milling spindles, rotating in opposite directions. The result is a perfect, tear-free coping. Comfortable operation: The working process is fully automatic on the fixed workpiece, held in place by pneumatic workpiece clamping.

If equipped with the cross cut saw (only available within the EU and EFTA region) mounted on a graduated fence, the bars can also be easily cut to length.

## THE HSK 32 QUICK CHANGE SYSTEM FOR DIFFERENT **PROFILES**

- Tool change in a few seconds
- No readjustment to the new profile geometry
- Accurate centering and positioning on the spindles
- Absolute repeatability upon tool change









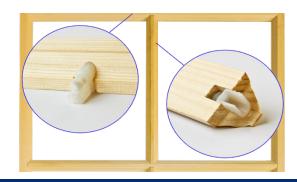






### **FEATURES**

- Tear-free endscribing
- Drilling unit
- Servo controlled axis
- Dowelling unit
- Tool quick change with HSK spindles
- Cross cut saw



KF-1